

IM1007I IM1007IE

HIGH PERFORMANCE MICROSTEPPING DRIVERS

FEATURES

- Integral Indexer, Driver and Encoder Feedback
- Extremely Compact (3 x 5.9 x 1.1 inches) (76 x 149 x 29 mm)
- Low Cost
- Short Circuit, Over/Under Voltage and Over Temperature Protection
- High Input Voltage (+80 V)
- High Output Current (7 Amps RMS, 10 Amps Peak)
- Advanced Surface Mount and ASIC Technology
- Single Supply
- Fixed or Variable Step Resolution
- 1/100 Step Command Resolution
- 1/256 Step Motor Resolution
- Programmable Accel and Decel Ramps
- Dual Speed Jog Inputs
- Go and Soft Stop Inputs
- Programmable Trip Points
- Programmable Motor Run and Hold Currents
- RS422 Party Line Operation (Optional RS232)
- 2k Bytes of Nonvolatile Memory for Program Storage
- 6 Buffered User I/O Ports
- Optically Isolated Home and Limit Switch Inputs
- Motor Speeds to 6,000 RPM



DESCRIPTION

Incorporated into the IM1007I and IM1007IE drivers are proprietary circuits that minimize ripple current while maintaining a 20 kHz chopping rate. This prevents additional motor heating that is common with drivers requiring higher chopping rates. Low inductance stepper motors can now be used to improve high speed performance and peak system efficiency.

The built-in indexer on the IM1007I and IM1007IE allows the user, via a serial link, to program parameters such as acceleration/deceleration ramps, velocity, position, resolution,

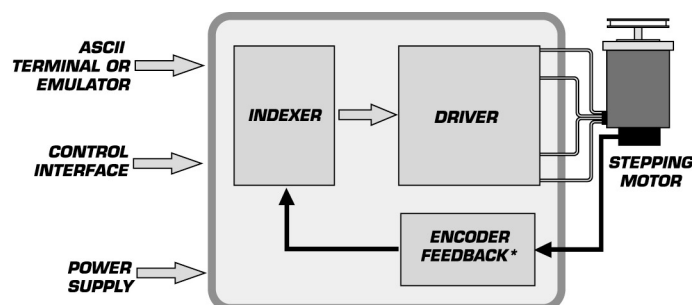
drive current, etc., to form simple or complex motions.

Programs can be executed by sending single commands, or can be stored in the on-board non-volatile memory which can then be executed on power-up or by discrete user inputs.

The indexer has a variety of built-in functions, including limit switch inputs, a homing algorithm, and general purpose inputs and outputs that can be used to detect switch closures and to activate solenoids and/or other external devices.

The IM1007IE with its built-in encoder option, can be used to enhance system performance by adding complex functions such as position verification, position maintenance and stall detection. These functions can be of particular importance in systems requiring closed loop control to track movement and final position.

BLOCK DIAGRAM



* Available on IE Versions Only

IM1007I & IM1007IE PIN ASSIGNMENTS

CONNECTOR P1

PIN 34-Pin Standard	PIN -DE 38-Pin Option*	NAME	FUNCTION
—	1	NC	No connect.
1	2	TX-	RS422 Transmit - (data out from indexer).
2	3	RX-	RS422 Receive - (data into indexer).
3	4	Jog Speed	Jog speed input, low = hi speed, hi (floating) = low speed. Internally pulled up to +5VDC through a 10k resistor.
4	5	SCLK Out (Receive)	Step clock output from indexer. (With RS232 option: RS232 data into Indexer.)
5	6	Jog +	Active low jog input for "+" direction. Internally pulled up to +5VDC through a 10k resistor.
6	7	Moving	Moving output, low when indexing is in progress. High when not moving.
7	8	Jog -	Active low jog input for "-" direction. Internally pulled up to +5VDC through a 10k resistor.
8	9	Opto Supply	DC bias for input opto couplers. Internal current limiting resistors for +5VDC are supplied. Series resistors must be connected to optically isolated input signals for voltages greater than +5VDC.
9	10	Soft Stop	Active low input to stop indexing using deceleration ramp. Internally pulled up to +5VDC through a 10k resistor.
10	11	Party	Optically isolated party mode select pin: 0 = Party, 1 (floating) = Single.
11	12	GO	Active low level input to execute a program stored in NVM. Program execution begins at location 0 in memory. Internally pulled up to +5VDC through a 10k resistor. Once executing, the GO input is ignored until the program completes or an Abort/Stop is executed.
12	13	Limit B	Optically isolated, active low limit switch input for "-" direction.
13	14	Fullstep	Non-isolated output, active for one clock pulse at each on-pole fullstep position. (Open drain output.)
14	15	Home	Optically isolated, active low home switch input.
15	16	Index	Encoder index marker input. Internally pulled to +5VDC through a 10k resistor.
16	17	Limit A	Optically isolated, active low limit switch input for "+" direction.
17	18	Channel B	Encoder channel B input. Internally pulled up to +5VDC through a 10k resistor.
—	19	Channel B+	With Differential Encoder Option: Channel B+ input.
—	20	Index +	With Differential Encoder Option: Index Marker+ input.
18	21	TX+	RS422 Transmit + (data out from indexer).
19	22	RX+	RS422 Receive + (data into indexer).
20	23	Output 3	User controlled output #3. This is an open collector output with an internal 10k pullup resistor to +5VDC.
21	24	Output 1	User controlled output #1. This is an open collector output with an internal 10k pullup resistor +5VDC.
22	25	Output 2	User controlled output #2. This is an open collector output with an internal 10k pullup resistor +5VDC.
23	26	Input 1	User controlled input #1. Internally pulled up to +5VDC through a 10k resistor.
24	27	Input 3	User controlled input #3. Internally pulled up to +5VDC through a 10k resistor.
25	28	Input 2	User controlled input #2. Internally pulled up to +5VDC through a 10k resistor.
26	29	DIR Out (Transmit)	Direction output from indexer. (With RS232 option: RS232 data out from indexer.)
27	30	Ground	Logic Ground (internally connected to the supply ground).
28	31	NC (Channel B-)	No Connect. (With Differential Encoder: Channel B- input.)
29	32	+5VDC	Logic supply output for encoder power.
30	33	NC (Channel A-)	No Connect. (With Differential Encoder: Channel A- input.)
31	34	MSEL3	Resolution Selection 3 input. Internally pulled down via a 1.5k resistor.
32	35	NC (Index -)	No Connection (With Differential Encoder: Index Marker- input.)
33	36	Fault	Non-buffed output indicating driver fault condition. This output will be active high when the driver detects an internal fault such as overcurrent or phase short. A reset or power down is required to clear the fault condition.
34	37	Channel A	Encoder Channel A input. Internally pulled up to +5VDC through a 10K resistor.
—	38	Channel A+	Encoder Channel A+ input (with differential encoder option installed).

* -DE Optional Differential Encoder Feedback 38-Pin Connector for IM1007IE and IM1007IE2 only.